



- 160kV,225kV,320kV AND 450kV MODELS
- COMPLETE X-RAY GENERATOR PACKAGE
- POWER FACTOR CORRECTED AC INPUT CIRCUITRY
- INTEGRATED DUAL FILAMENT SUPPLIES
- DIGITAL INTERFACE-ETHERNET AND RS-232
- EXCELLENT STABILITY AND REGULATION
- OEM CUSTOMIZATION AVAILABLE



D
X-ray Generator

INTRODUCTION

Wisman's NDT series of X-Ray high voltage power supplies sets the standard for compact 1.8kW to 4.5kW, high performance X-Ray inspection generators. Spanning an output voltage range of 160kV to 450kV in negative, positive or bipolar output configurations, there's a model available for virtually every application requirement. Active power factor correction circuitry reduces input current requirements while minimizing line related EMI. Wisman's proprietary inverter topology allows for unprece-dented efficiencies and power densities. A solid encapsulated high voltage section further reduces size and weight and provides reliable, maintenance free operation. DSP based SMT control circuitry provides your choice of Ethernet and RS-232 along with analog interfacing, simplifying OEM system integration. The two DC output, current regulated filament power supplies are controlled via sophisticated emission current regulation circuitry to provide accurate and stable X-Ray tube currents. Comprehensive fault diagnostic circuitry, and Arc Sense, Arc Quench and Arc Count functionality is also incorporated into this compact, space saving X-Ray generator.

TYPICAL APPLICATIONS

Non Destructive Testing 、 X-Ray Scanning 、 Security Applications 、 Medical Applications.

NDT SPECIFICATIONS

| kV | mA | P(kW) | MODEL | Ripple (P-P) | kV | mA | P(kW) | MODEL | Ripple (P-P) |
|-----|------|-------|--------------|----------------|-----|------|-------|--------------|----------------|
| 160 | 0~30 | 1.8 | NDT160*1.8 | <0.025% | 225 | 0~30 | 1.8 | NDT225*1.8 | <0.025% |
| | 0~30 | 2.25 | NDT160*2.25 | <0.025% | | 0~30 | 2.25 | NDT225*2.25 | <0.025% |
| 320 | 0~50 | 3.6 | NDT320P&N3.6 | <0.025% | 450 | 0~30 | 3.6 | NDT450P&N3.6 | <0.025% |
| | 0~50 | 4.5 | NDT320P&N4.5 | <0.025% | | 0~30 | 4.5 | NDT450P&N4.5 | <0.025% |

NDT SELECTION EXAMPLE

| | | | | | | | | |
|---------------|-----------------------------|---|--------------------------|---|---------------------------------------|---|---------------------------------------|---|
| NDT | 450 | * | 4500 | VIP | 10 | VIM | 10 | TR |
| Series Number | Maximum Output Voltage (kV) | Output polarity N:Negative P:Positive PN:Dual Polarity | Maximum Output Power (W) | Option Voltage Program Current Program Voltage/Current Program | Option 0-10Vdc =0 to full scale | Option Voltage Monitor Current Monitor Voltage/Current Monitor | Option 0-10Vdc =0 to full scale | Option TR:RS-232 AB:RS-485 ET:ETHERNET |

Note: Positive Polarity is without filament power supply.



SPECIFICATIONS

| SIGNAL | PARAMETERS |
|----------------------------|--|
| Input Voltage | 180-264Vac, single phase, 47-63 Hertz, active power factor corrected input to ≥ 0.98 . |
| Input Current | 1.8kW, 2.25kW, 3.6kW and 4.5kW models: <30 amps |
| Output Voltage | 160kV, 225kV, ± 160 kV, ± 225 kV, Accuracy:0.25%. |
| Output Voltage Stability | $\leq 0.1\%$ per 8 hours, after 1 hour warm up. |
| Temperature Coefficient | $\leq \pm 25$ ppm/ $^{\circ}$ C. |
| Ripple | See "model selection" table. |
| Voltage/Current Monitor | 0 ~ +10 Vdc corresponds to 0 to maximum output, Zout=4.99kW, accuracy: $\pm 1\%$. |
| Voltage Remote Programming | 0 ~ +10Vdc proportional from 0 to maximum output voltage, Zin=10MW. |
| Current Remote Programming | 0 ~ +10Vdc proportional from 0 to maximum output current, Zin=10MW. |
| Voltage Load Regulation | 1.8kW, 2.25kW, 3.6kW, 4.5kW : $\pm 0.05\%$ (no load to full load change). |
| Voltage Line Regulation | 1.8kW, 2.25kW, 3.6kW, 4.5kW : $\pm 0.05\%$ (over specified input voltage range). |
| Current Load Regulation | 1.8kW, 2.25kW, 3.6kW, 4.5kW : $\pm 0.05\%$ (input voltage line change 30% - 100%). |
| Current Line Regulation | 1.8kW, 2.25kW , 3.6kW, 4.5kW : $\pm 0.05\%$ (over specified input voltage range). |
| Emission Current Accuracy | 0.25%. |
| Emission Current Stability | ≤ 100 ppm/ $^{\circ}$ C. |
| Filament Supply | 0-6 amps at a compliance of 10Vdc, maximum. |
| Filament Dual Focal Spot | Small and large, selectable via interface signal. |
| Filament Configuration | DC filament drive. Closed loop emission control regulates filament setting to provide desired X-Ray tube emission current. |
| Control Interface | Analog, Ethernet and RS-232 are standard. |
| Operating Temperature | 0 $^{\circ}$ C ~ +50 $^{\circ}$ C. |
| Storage Temperature | -40 $^{\circ}$ C ~ +85 $^{\circ}$ C. |
| Humidity | 20%~85%RH, non-condensing. |
| Dimensions | 160kV: 11.95" H x 11.95" W x 18.08" D (304mm x 304mm x 460mm). |
| | 225kV: 12.97" H x 12.97" W x 23.58" D (330mm x 330mm x 600mm). |
| | 320kV: Double 11.95" H x 11.95" W x 18.08" D (304mm x 304mm x 460mm). |
| | 450kV: Double 12.97" H x 12.97" W x 23.58" D (330mm x 330mm x 600mm). |

NDT AC INPUT POWER

| PIN | SIGNAL | |
|-----|--------|------------------------------------|
| A | GND | GND |
| B | LINE1 | 220Vac, $\pm 20\%$, 50/60Hz, @25A |
| C | LINE2 | 220Vac, $\pm 20\%$, 50/60Hz, @25A |

NDT HV CONNECTOR

| PIN | SIGNAL | |
|-----|-----------------------|---------------|
| C | HV Output | NDT HV Output |
| S | Small Filament Output | 0~6A@10Vdc |
| L | Large Filament Output | 0~6A@10Vdc |



RS-232/RS-485 DIGITAL INTERFACE

| PIN | SIGNAL |
|-----|-------------------|
| 1 | N/C |
| 2 | TXD/Transmit Data |
| 3 | RXD/Receive Data |
| 4 | N/C |
| 5 | Digital Ground |
| 6 | N/C |
| 7 | RS-485B |
| 8 | N/C |
| 9 | RS-485A |

ETHERNET DIGITAL INTERFACE ^①

| PIN | SIGNAL | PARAMETERS |
|-----|--------|----------------|
| 1 | RX+ | Transmit Data+ |
| 2 | RX- | Transmit Data- |
| 3 | TX+ | Receive Data+ |
| 4 | N/C | No Connection |
| 5 | N/C | No Connection |
| 6 | TX- | Receive Data- |
| 7 | N/C | No Connection |
| 8 | N/C | No Connection |

J2 ANALOG INTERFACE-25 PIN D CONNECTOR

| PN | SIGNAL | PARAMETERS |
|----|----------------------------|--|
| 1 | Power Supply Fault | Low, sum of faults, HVPS detected a fault, open collector, 50V @ 10mA max |
| 2 | kV Program | 0 ~+10V FS Z in = 10M ohms |
| 3 | Filament Enable* | Active low, turn filament ON |
| 4 | mA Program | 0 ~+10V FS Z in = 10M ohms |
| 5 | Signal Ground | Ground |
| 6 | kV Monitor | 0 ~+10V FS Z out = 4.99k ohms |
| 7 | mA Monitor | 0 ~+10V FS Z out = 4.99k ohms |
| 8 | Filament Current Monitor* | 0 ~+10V FS Z out = 4.99k ohms |
| 9 | Filament ON* | Filament ON status, low, filament is ON open collector 50V, @ 10mA max |
| 10 | Filament Limit L/S Ref.* | 0 ~+10V FS Z in = 10M ohms |
| 11 | Filament Preheat L/S Ref.* | 0 ~+10V FS Z in = 10M ohms |
| 12 | Interlock 1 | Active low, interlock is closed, safe to enable HV |
| 13 | Interlock 2 | Active low, interlock is closed, safe to enable HV |
| 14 | HVPS RDY | Low = HVPS ready, Open collector, 50V @ 10mA max |
| 15 | X-Ray ON | X-Ray ON status, low = X-Rays are ON open collector, 50V @ 10mA max |
| 16 | Filament Control* | Active low, filament is regulated by ECR (HV must be ON). Not active, the filament is regulated by the preheat reference |
| 17 | Filament L/S Select | Filament selection large or small, low = small spot is selected |
| 18 | Filament L/S Confirm | Open collector, 50V @ 10mA max Filament selection confirm, low = small spot is selected |
| 19 | X-Ray Enable | +24Vdc = X-Ray ON, connect to pin 14 with dry contact relay |
| 20 | +24Vdc | +24Vdc @ 100mA, maximum |
| 21 | Interlock Status | Low, interlocks are closed, can enable HV open collector, 50V @ 10mA max |
| 22 | Reset | Active low, minimum 10mS transition |
| 23 | X-Ray ON Pre-Warn | Pre-warning, low, before X-Ray ON open collector, 50V @ 10mA max |
| 24 | Arc fault | Low, arc fault, the HVPS has detected an arc, open collector, 50V @ 10mA max |
| 25 | GND | Power ground |

*Not active on positive models

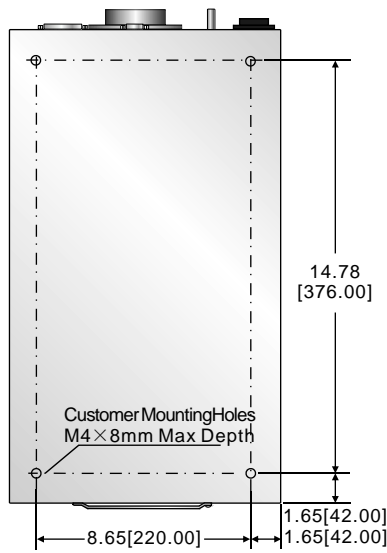
DIMENSIONS

D
X-ray Generator

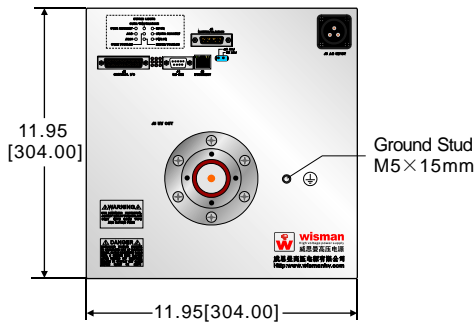
Dimension: Inch[mm]

160kV:

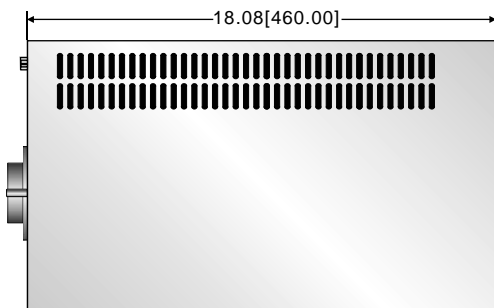
BOTTOM VIEW



D FRONT VIEW

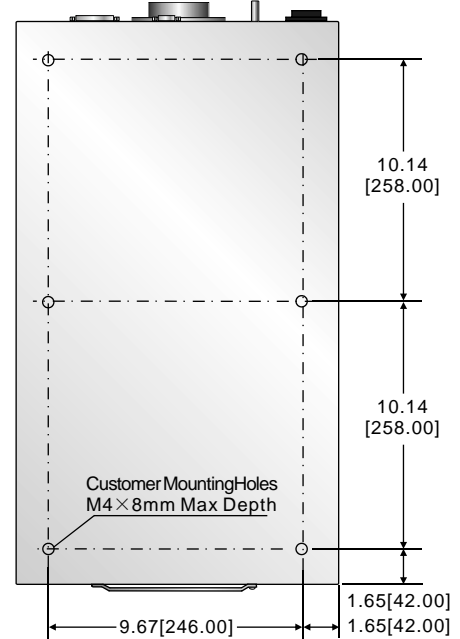


SIDE VIEW

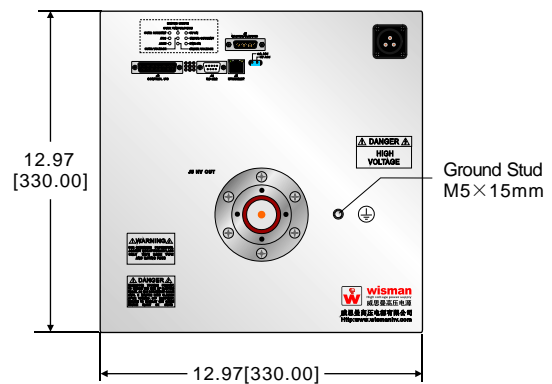


225kV:

BOTTOM VIEW



D FRONT VIEW



SIDE VIEW

